

FIG. 1

TO/FROM
PROCESSOR

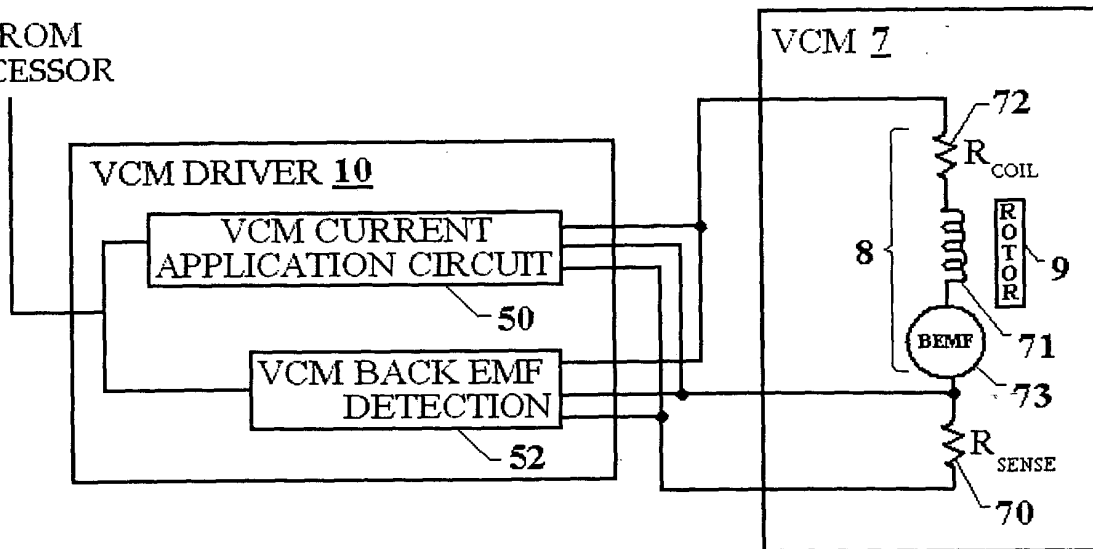


FIG. 2

TO/FROM
SPINDLE MOTOR CONTROLLER 18

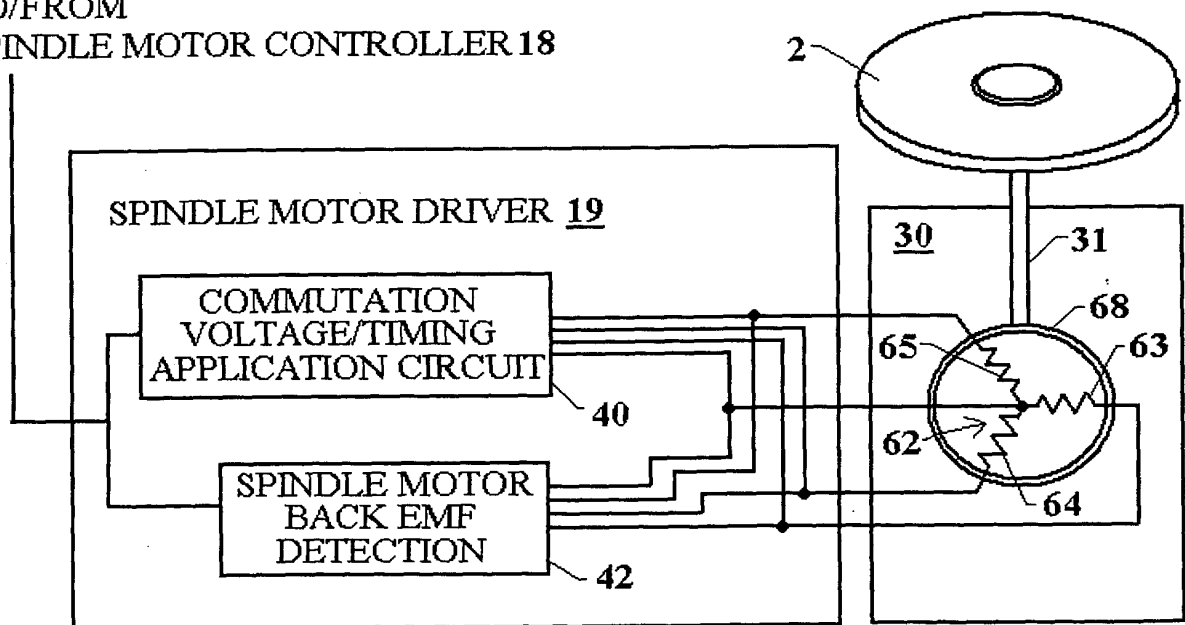


FIG. 3